

54. The coating of claim 26, wherein the plasticizer is a sugar alcohol, a polyethylene glycol or a polyol.

55. The coating of claim 54, wherein the plasticizer is a sugar alcohol.

56. The coating of claim 55, wherein the sugar alcohol is glycerol or sorbitol.

*B'ent* 57. The coating of claim 22, wherein the modified starch and the secondary polymer are provided in equal parts. *E*

58. The coating of claim 22, wherein the modified starch includes a hydroxypropyl substitution; the plasticizer is selected from the group consisting of sugar alcohols, polyethylene glycols, and polyols; and the modified cellulose is selected from the group consisting of ethylcellulose, methylcellulose, propylcellulose, hydroxypropyl cellulose, and cellulose esters and mixed esters.

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